



K Series bring you the optimum solution!





Specifications						
Speed		Max. 1,000 rpm				
Stitching Length		0.1 ~ 12.7 mm				
Motor -	Main	Servo Motor x 1				
Motor	X-Y	Servo Motor x 2				
Electricity		1-Phase 200V, 220V, 240V [50/60Hz]				
		3-Phase 200V, 220V, 240V, 350V, 380V, 415V [50/60Hz]				
Power Consumption		1.9 kW				
Bobbin Winder		Standard				
Upper Thread Holding Unit		Option				
Operation E	Box	Standard : Color LCD Screen				
Hook		Option : Large Hook				
Memory Capacity		Standard : 4,000,000 stitches				
Memory Me	edia	USB Memory Stick				
Safety Device		Standard : Emergency Stop, Error Code Message				
Optional Device		SQ30/SQ31D, SQ31B, SQ35, SQ41i, ZD20, Cording, Boring				

Division of Model

Madal	Head Interval (mm)	Color	Head	Y-Stroke [mm]	Alternative	Emb. Space [mm]		Machine Size [mm]		
Model						Each Head	All Head	Length	Width	Height
K-WB(X)620-55	240[480]	6	20	550	alternative	240[480] x 550	4,800 x 550	6,267	1,559	1,727
K-WC912-55	275	9	12	550	non alternative	275 x 550	3,300 x 550	4,555	1,550	1,727
K-WC920-55	275	9	20	550	non alternative	275 x 550	5,500 x 550	6,751	1,550	1,727
K-WD918-55	300	9	18	550	non alternative	300 x 550	5,400 x 550	6,680	1,550	1,727
K-WD920-55	300	9	20	550	non alternative	300 x 550	6,000 x 550	7,280	1,550	1,727
K-WD920-75	300	9	20	750	non alternative	300 x 750	6,000 x 750	7,280	1,959	1,727
K-WD(X)920-100	300[600]	9	20	1,000	alternative	300[600] x 1,000	6,000 x 1,000	7,575	2,490	1,727
K-WE912-55	330	9	12	550	non alternative	330 x 550	3,960 x 550	5,270	1,550	1,727
K-WE920-55	330	9	20	550	non alternative	330 x 550	6,600 x 550	7,910	1,555	1,727
K-WE920-75	330	9	20	750	non alternative	330 x 750	6,600 x 750	7,917	1,959	1,727
K-WE(X)920-75	330[660]	9	20	750	alternative	330[660] x 750	6,600 x 750	8,240	1,959	1,727
K-WH912-75	400	9	12	750	non alternative	400 x 750	4,800 x 750	6,187	1,959	1,727
K-WH915-75	400	9	15	750	non alternative	400 x 750	6,000 x 750	7,375	1,962	1,727
K-WH918-75	400	9	18	750	non alternative	400 x 750	7,200 x 750	8,587	1,968	1,727
K-WH(X)918-75	400[800]	9	18	750	alternative	400[800] x 750	7,200 x 750	9,037	1,959	1,727
K-WH(X)918-100	400[800]	9	18	1,000	alternative	400[800] x 1,000	7,200 x 1,000	9,037	2,508	1,727
K-WJ915-75	450	9	15	750	non alternative	450 x 750	6,750 x 750	8,180	1,962	1,727

Upon discussion for alternative per each model, the alternative type is also available. We can make some modification for improvements without previous notice.



Multi-heads automatic embroidery machines

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SUNSTAR CO., LTD.



For W24H service



Main Features

Bring you the Optimum Solution for the high productivity The stable performance and excellent embroidery quality



Control Box

- 1 Applied with Control Box of improved stabilization of power system and convenience of maintenance
- **1**2 Easy connection of main power input wiring and simplication of output power
- **13** Equipped with high-capacity noise filter and surge protector for controller protection and safety stabilization
- 14 XY driver are included in Control Box for high efficiency of signal forwarding and convenience of maintenance
- 05 Applied with lock type connector for convenience of maintenance and reduction of trouble
- **16** Increased reliability of improved new ventilation

JUMP

3

Partienter

- $\bigcirc 7$ | Simplification of DC voltage supply
- **∩8** I Trim driver is included on Joint Board



Technology



UPPER THREAD CATCHER

1) Geared motor enables simultaneous operation of all heads, ensuring accurate timing.) Minimized motor noise for smooth & stable operation

1) No big drop of speed during high-

speed jumps: high productivity



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X-Y DRIVE

1) AC servo motor for X-Y drive: Super precision control

THREAD TENSION

ADJUSTING PLATE

2) Reduced load on thread

thread way

compared to old version

3) Stable thread flow and smooth

1) New plate structure and thread





Optional Device

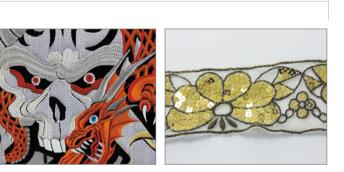
Sample Image

UPPER THREAD HOLDING SYSTEM (OPTION)

1) Prevent unthreading in the heads stopped during embroidery. 2) Higher productivity

FRAME 1) Light and stronger frame ensures higher quality embroidery.







OPERATION BOX

- 1) Applied with new operation box of slim design and upgrade key type 2) Improvement of CPU processor
- 3) Improved function for input and out put of designs through USB mass storage device
- 4) Support LAN and CAN network
- 5) Applied On-Board system to which memory card is included on CPU card. 6) Applied unification I/O board
- 7) Simple and convenient wiring for improvement of service and maintanence